

# TEST REPORT PZ-Hoch-260249

for the proof of Fire behaviour according to DIN 4102, part 1

Translation of the German test report – no guarantee for translation of technical terms

<b>company</b>	<b>BannerDruck.net</b> Unnaer Str. 5 D-58636 Iserlohn
<b>description of samples</b>	knitted fabric consisting of Polyester, unprinted (white) or printed on one side
<b>name of the material</b>	„Decor 205g/m <sup>2</sup> B1 GOF“ (PES-Dekotex mit „Inktex+@FL“-Ausrüstung)
<b>sampling</b>	by the company itself
<b>content of request</b>	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
<b>validity of test report</b>	31.01.2031
<b>result</b>	<b>The examined product meets</b> <ul style="list-style-type: none"><li>• unprinted (white)</li><li>• printed on one side in any colour with sublimation inks</li><li>• produced in plant 1 or plant 2</li></ul> <b>the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of &gt;40 mm to same or other plain materials.</b>

This test report includes 5 pages and 7 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 10, there is no need for a general building supervisory test report.

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

## 1. Description of test material in condition as delivered

- PN 43282:** “Decor 205g/m<sup>2</sup> B1 GOF” colour: **unprinted, white**  
 -knitted fabric consisting of Polyester-  
 side A: a little bit glossy  
characteristic values determined by the test laboratory:  
 area weight: about 220 g/m<sup>2</sup> thickness: about 0,42 mm
- PN 43283:** “Decor 205g/m<sup>2</sup> B1 GOF” colour: **printed / white plant 1**  
**(PES-Dekotex with „Inktex+@FL“-finishing)**  
 -knitted fabric consisting of Polyester, colourful printed on one side with  
 sublimation ink-  
 side A: colourful printed / side B: unprinted, white  
characteristic values determined by the test laboratory:  
 area weight: about 192 g/m<sup>2</sup> thickness: about 0,38 mm
- PN 43284:** “Decor 205g/m<sup>2</sup> B1 GOF” colour: **printed / white plant 2**  
**(PES-Dekotex with „Inktex+@FL“-finishing)**  
 -knitted fabric consisting of Polyester, colourful printed on one side with  
 sublimation ink-  
 side A: colourful printed / side B: unprinted, white  
characteristic values determined by the test laboratory:  
 area weight: about 223 g/m<sup>2</sup> thickness: about 0,43 mm

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

## 2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

## 3. Arrangement of samples mounting: freely suspended

#1317	flaming side A in warp direction	printed / plant 1
#1318	flaming side B in warp direction	printed / plant 1
#1319	flaming side A in weft direction	printed / plant 1
#1320	flaming side A in warp direction	printed / plant 2
#1321	flaming side A in warp direction	unprinted

## 4. Date of test CW 05 in 2026

**5. Results**      The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#1317	#1318	#1319	#1320	#1321	
1	knitted fabric		printed plant 1		printed plant 2	unprinted	
	flamed direction	warp dir.	warp dir.	weft dir.	warp dir.	warp dir.	
	flamed side	A	B	A	A	A	
	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	1	1	
2	Maximum flame height above bottom edge of the specimen	30	30	30	30	30	cm
3	Time <sup>1)</sup>	0:02	0:02	0:02	0:02	0:02	min:s
4	Burn through / melting Time <sup>1)</sup>	0:04	0:04	0:03	0:05	0:04	min:s
5	Observations on the back side of the specimen						
	Flames / Glowing Time <sup>1)</sup>	---	---	---	---	---	min:s
6	Change of color Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
7	Falling of burning droplets Start <sup>1)</sup>	0:19					min:s
8	Extent sporadic falling of burning droplets <sup>2)</sup>	X	---	---	---	---	
9	continuous falling of burning droplets <sup>2)</sup>	---	---	---	---	---	min:s
10	Falling of burning droplets Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
11	Extent sporadic falling of burning droplets <sup>2)</sup>	---	---	---	---	---	
12	continuous falling of burning droplets <sup>2)</sup>	---	---	---	---	---	
13	Afterflame time at the bottom of the sieve (max.)	0:03	./.	./.	./.	./.	min:s
14	Impairment of the burner by dropping or falling material: Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
15	Final occurrence of burning at the specimen <sup>1)</sup>	0:20	0:30	0:25	0:25	0:25	min:s
16	Time of eventually end of test <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
17	Afterflame after end of test Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	
19	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
20	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#1317	#1318	#1319	#1320	#1321	
	knitted fabric		printed plant 1		printed plant 2	unprinted	
	flamed direction	warp dir.	warp dir.	weft dir.	warp dir.	warp dir.	
	flamed side	A	B	A	A	A	
22	Afterglow after end of test Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
	Place of appearance	./.	./.	./.	./.	./.	
24	Lower half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
25	Upper half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
26	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
27	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
28	Density of smoke ≤ 400 % * min	1	1	1	1	1	% * min
29	> 400 % * min <sup>4)</sup>	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	5	
31	Residual lengths: individual value <sup>3)</sup>						
	Specimen 1	61	65	68	66	67	cm
	Specimen 2	66	68	64	71	68	cm
	Specimen 3	65	69	63	67	66	cm
	Specimen 4	64	64	67	63	66	cm
32	Average value, individual test <sup>3)</sup>	64	67	66	67	67	
33	Photo of specimen in enclosure no.	1	2	3	4	5	
34	Flue gas temperature	127	127	126	127	127	°C
35	Maximum of average value Time <sup>1)</sup>	09:57	10:00	09:36	09:54	09:54	min:s
36	Diagram: encl. no.	1	2	3	4	5	
37	Remarks: - none -						

<sup>1)</sup> indication of times: from the begin of testing procedure

<sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

## 6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of  $\geq$  than 45 cm.

## 7. Summary of results and additional establishments to Fire Behaviour

line no.	measurement	Result with the tested specimen					dimension
	test-no.	#1317	#1318	#1319	#1320	#1321	
	knitted fabric		printed plant 1		printed plant 2	unprinted	
	flamed direction flamed side	warp dir. A	warp dir. B	weft dir. A	warp dir. A	warp dir. A	
1	residual length	64	67	66	67	67	cm
2	max. smoke temperature	127	127	126	127	127	°C
3	density of smoke - integral	1	1	1	1	1	%min
4	remarks: none						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 6 & 7).

## 8. Special remarks

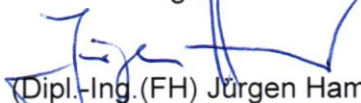
- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

## 9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 19.02.2026

clerk in charge:

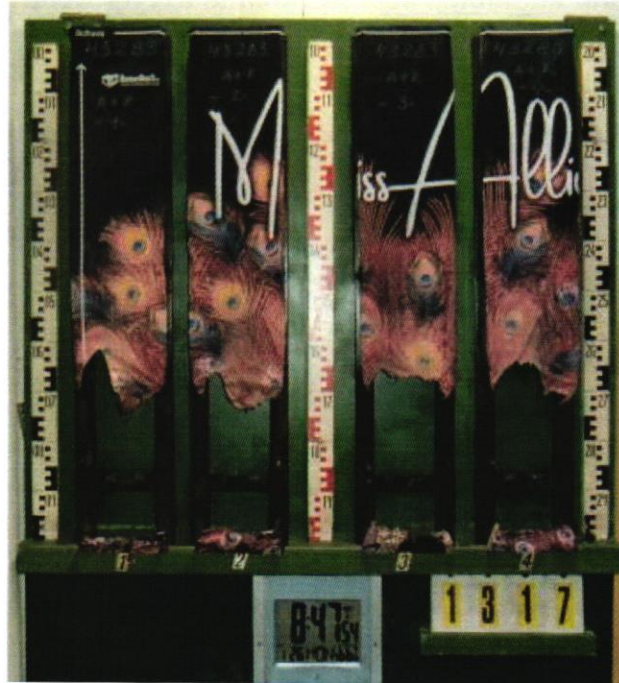
  
(Dipl.-Ing.(FH) Jürgen Hammer)



Head of the test laboratory:

  
(Dipl.-Ing.(FH) Andreas Hoch)

**„Brandschacht“-test #1317**

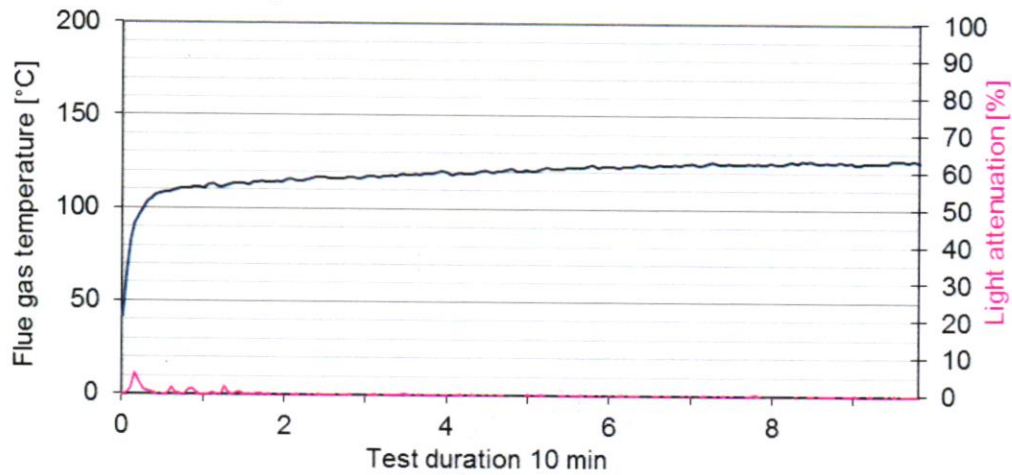


**measurement**

**#1317, PN43283: A + K**

Max. flue temperature: 127°C, Smoke density integral: 1%min

Residual length: 64 cm



**„Brandschacht“-test #1318**

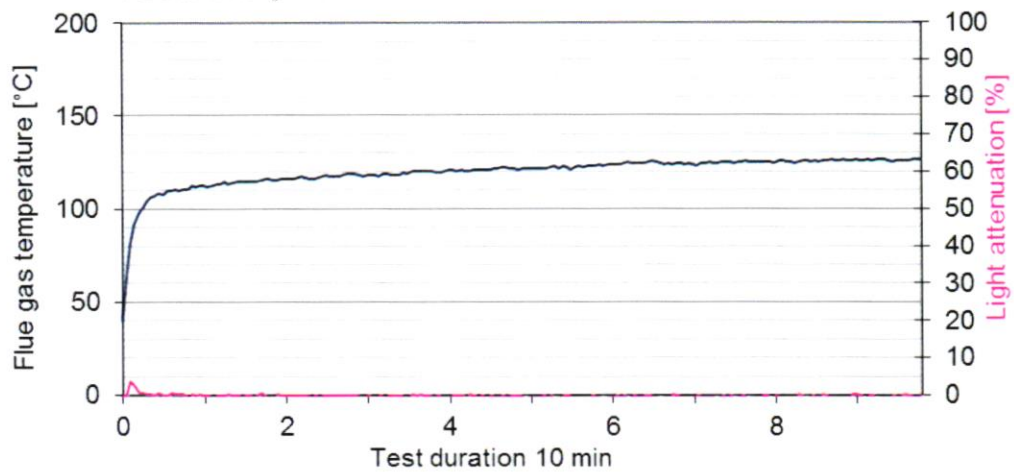


**measurement**

**#1318, PN43283: B + K**

Max. flue temperature: 127°C, Smoke density integral: 1%/min

Residual length: 67 cm



„Brandschacht“-test #1319

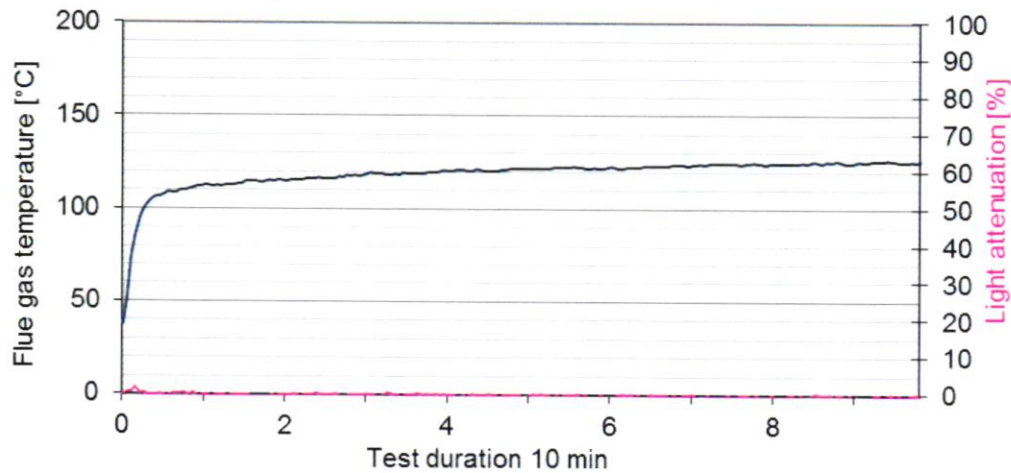


measurement

#1319, PN43283: A + S

Max. flue temperature: 126°C, Smoke density integral: 1%/min

Residual length: 66 cm



**„Brandschacht“-test #1320**

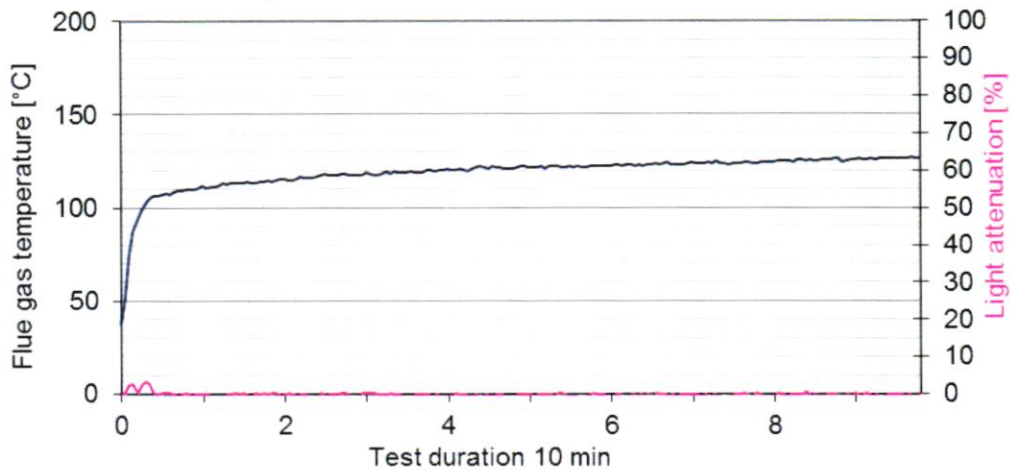


**measurement**

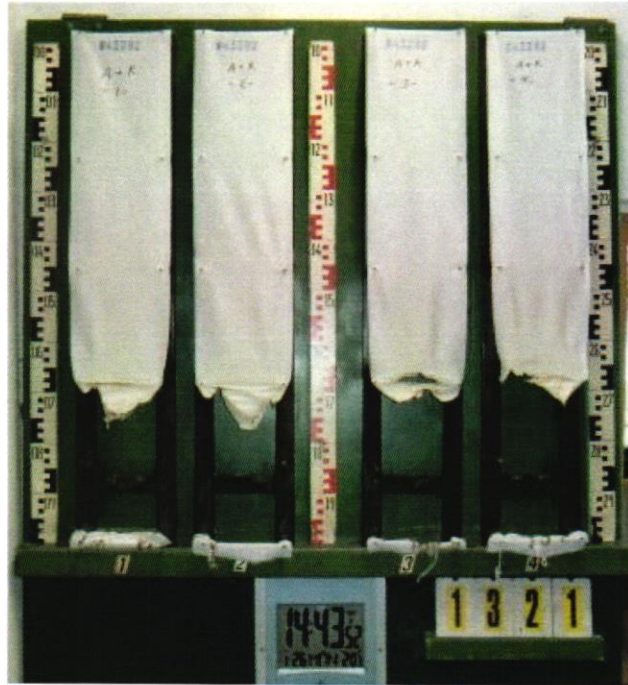
**#1320, PN43284: A + K**

Max. flue temperature: 127°C, Smoke density integral: 1%/min

Residual length: 67 cm



**„Brandschacht“-test #1321**

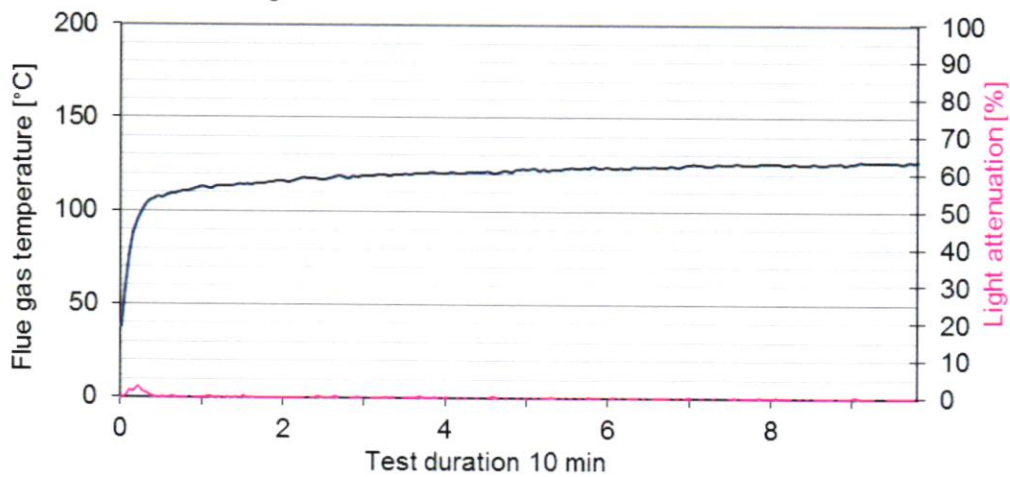


**measurement**

**#1321, PN43282: A + K**

Max. flue temperature: 127°C, Smoke density integral: 1%min

Residual length: 67 cm



**Test for normal flammability  
 classifying B2 according to DIN 4102**

1. Description of test material in condition as delivered look at page 2

2. Preparation of samples

Out of the material there have been cut samples for the ignitability apparatus.  
 The samples were kept in a climate 23/50 until they reached constant weight.

3. Arrangement of samples -freely suspended-

Flaming in machine direction and transverse direction / side A and side B

4. Date of test CW 04 in 2026

5. Results

PN 43284: flaming side A in weft direction	surface-test						edge-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	3	3	3	3	2	--	1	--	--	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	-/-	-/-	-/-	-/-	-/-	--	./.	--	--	--	--	--	s
max. flame height	11	9	11	10	10	--	3	--	--	--	--	--	cm
Time	12	8	14	8	8	--	3	--	--	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	43	47	41	21	25	--	3	--	--	--	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	-/-	--	./.	--	--	--	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	
smoke development (visual)	moderate						very little						./.
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	-/-	-/-	--	-/-	--	--	--	--	--	s
Appearance after test: burned out till max. height 11 cm x width 9 cm													

PN 43284: additional tests	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
arrangement of samples side / direction	A/K	B/K	B/S	--	--	--	A/K	B/K	B/S	--	--	--	
ignition <sup>1)</sup>	1	1	1	--	--	--	2	2	2	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
max. flame height	6	3	5	--	--	--	9	8	10	--	--	--	cm
time	3	3	10	--	--	--	5	4	7	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	4	3	13	--	--	--	15	12	18	--	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
smoke development (visual)	very little						moderate						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	--	--	--	-/-	-/-	-/-	--	--	--	s
Appearance after test: burned out till max. height 8cm x width 9cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information  
 K: machine direction / S: transverse direction

PN 43283: additional tests	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.													
arrangement of samples side / direction	A/K	B/K	A/S	B/S	--	--	A/K	B/K	A/S	B/S	--	--	
ignition <sup>1)</sup>	1	1	1	1	--	--	2	2	2	2	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
max. flame height	<b>4</b>	<b>3</b>	<b>3</b>	<b>3</b>	--	--	<b>4</b>	<b>4</b>	<b>6</b>	<b>7</b>	--	--	cm
time	3	3	3	3	--	--	5	3	8	7	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	4	4	3	3	--	--	5	4	10	14	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	very little						moderate						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 8cm x width 3,5cm													

PN 43282: additional tests	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.													
arrangement of samples side / direction	A/K	B/K	A/S	B/S	--	--	A/K	B/K	A/S	B/S	--	--	
ignition <sup>1)</sup>	1	1	1	1	--	--	2	2	2	2	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
max. flame height	<b>4</b>	<b>4</b>	<b>6</b>	<b>7</b>	--	--	<b>7</b>	<b>8</b>	<b>7</b>	<b>7</b>	--	--	cm
time	5	5	3	4	--	--	6	7	4	4	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	6	6	4	5	--	--	7	32	5	7	--	--	s
end of glowing <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
flames were extinguished after <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
smoke development (visual)	little						moderate						
dropping of burning material during 20 s <sup>1)</sup>	-/-	-/-	-/-	-/-	--	--	-/-	-/-	-/-	-/-	--	--	s
Appearance after test: burned out till max. height 8cm x width 4cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information  
K: machine direction / S: transverse direction

6. Remarks and explanations to the testing procedure - none -

7. Opinion concerning the dropping of burning material

The examined product shows no burning dripping material.

----- End of enclosures -----